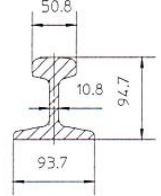
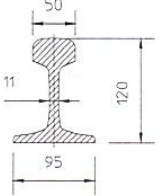
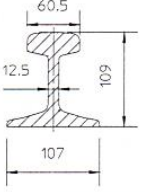
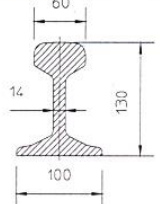
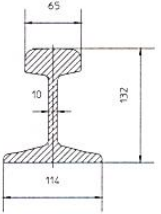
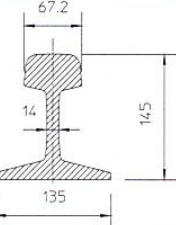
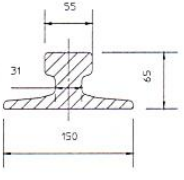
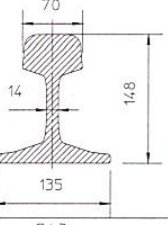
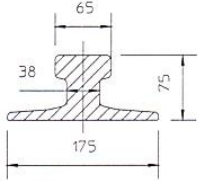
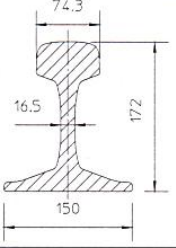
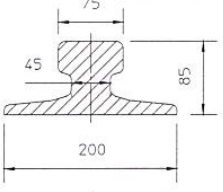
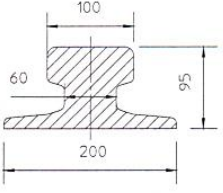



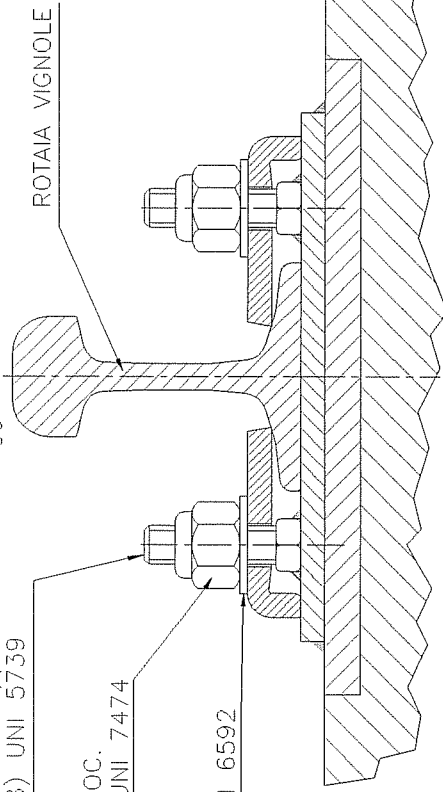
<p>Lunghezza barra 10000 mm</p> <p>ROTAIE NUOVE 22 kg/m</p>		<p>ROTAIE VIGNOLE 27</p>	
<p>Lunghezza barra 10000 mm</p> <p>ROTAIE NUOVE 30 kg/m ( Ex 26 Kg )</p>		<p>ROTAIE VIGNOLE 36</p>	
<p>Lunghezza barra 12000 mm</p> <p>ROTAIE NUOVE 38 kg/m</p>		<p>ROTAIE VIGNOLE 46</p>	
<p>ROTAIE BOURBACK A55</p>		<p>ROTAIE VIGNOLE 50</p>	
<p>ROTAIE BOURBACK A65</p>		<p>ROTAIE VIGNOLE 60</p>	
<p>ROTAIE BOURBACK A75</p>			
<p>ROTAIE BOURBACK A100</p>			

<p>Progettato da STEFANO</p>	<p>Controllata da /</p>	<p>Sostituisce il /</p>	<p>Note: / / /</p>	<p>Data 31/03/2008</p>
	<p>Riepilogo dimensioni rotaie</p> <p>File:</p>	<p>N.F.</p>	<p>Rev. 1</p>	<p>Scala /</p>
		<p>N° Disegno ROTAIE_00</p>	<p>Foglio /</p>	

VITE M16x55 coppia max di serraggio 150 Nm  
(T.E. 6.8) UNI 5739

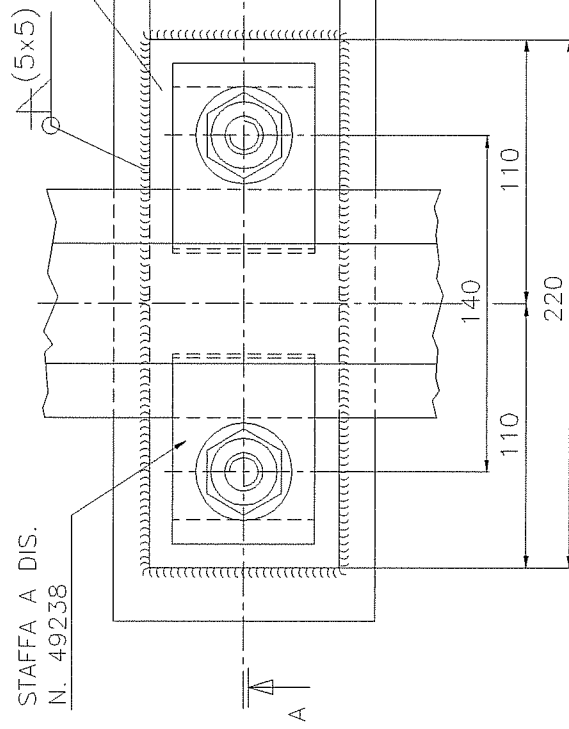
DADO AUTOBLOC.  
BASSO M16 UNI 7474

RONDELLA  
d. 17 UNI 6592



STAFFA A DIS.  
N. 49238

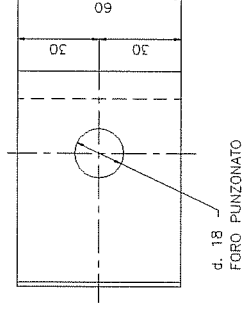
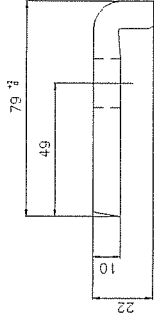
PIASTRA A DIS.  
N. 48473/1M



**rotaia Vignole nuove da 22 Kg/m e da 30 Kg/m**

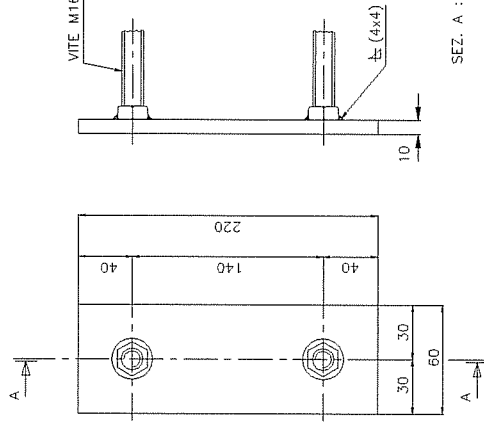
Dimensioni minime della saldatura:  
a=6 per ruote Ø250 e Ø315 (spessore sald. 5)  
a=8 per ruote Ø400 (spessore sald. 6)

N.B. Realizzare i cordoni di saldatura con 2-3 passate



ZINCATE

MATERIALE : Fe 37 B UNI 7070  
dis. n. 49238



ZINCATE

MATERIALE : Fe 37 B UNI 7070  
dis. n. 48473/1M

**OMIS spa**  
**Sandrigio (VI)**

Cliente

N.F.

Rifer.

STAFFA DI FISSAGGIO  
ROTAIA PER VIE  
DI CORSA - SALDATA

Scala  
Disegno N. 48473/M  
Sost. il N.  
Sost. dal N.

Dir.

CAD

Oper.

Verif.

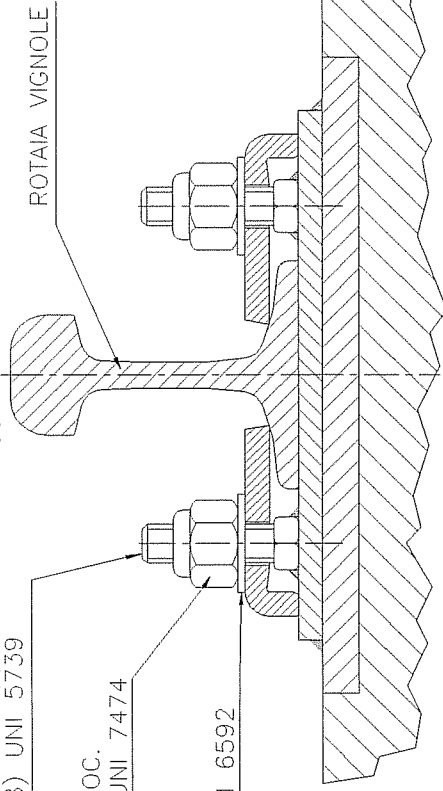
Marcon Giuseppe

Data 26/10/09

VITE M16x55 coppia max di serraggio 150 Nm  
(T.E. 6.8) UNI 5739

DADO AUTOBLOC.  
BASSO M16 UNI 7474

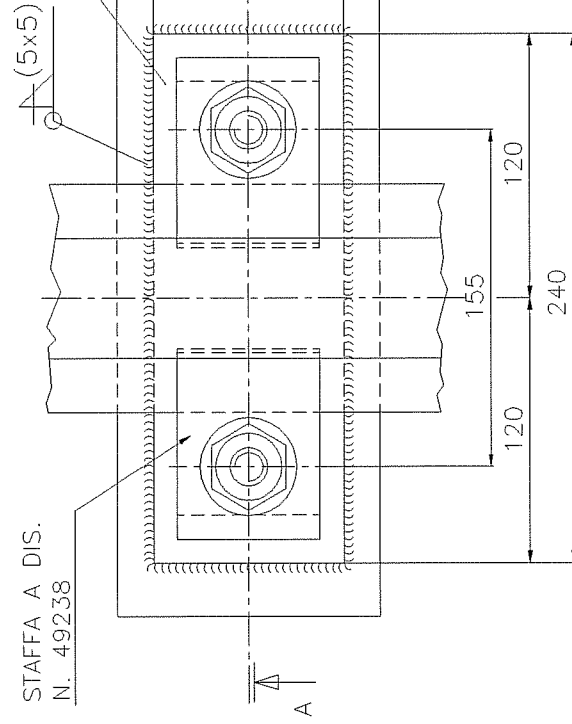
RONDELLA  
d. 17 UNI 6592



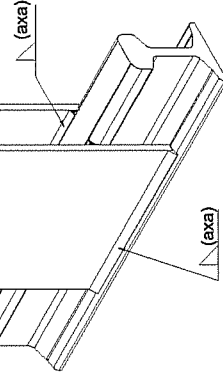
SEZ. A : A

STAFFA A DIS.  
N. 49238

PIASTRA A DIS.  
N. 48473/1M



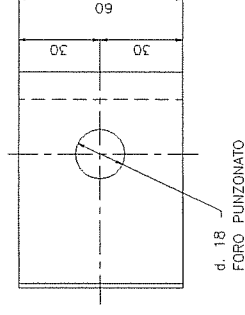
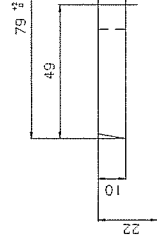
SEZ. A : A



Dimensioni minime della saldatura:  
a=6 per ruote Ø250 e Ø315 (spessore said. 5)  
a=8 per ruote Ø400 (spessore said. 6)

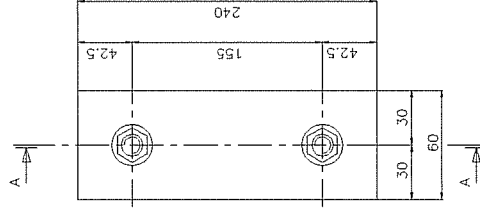
N.B. Realizzare i cordoni di saldatura con 2+3 passate

rotaia Vignole nuove da 38 Kg/m



ZINCATE

MATERIALE : Fe 37 B UNI 7070  
dis. n. 49238



ZINCATE

MATERIALE : Fe 37 B UNI 7070  
dis. n. 48473/1M2

Cliente

OMIS spa  
Sandrigo (VI)

STAFFA DI FISSAGGIO  
ROTAIA PER VIE  
DI CORSA - SALDATA

Scala

Disegno N. 48473/M2

Sost. il N.

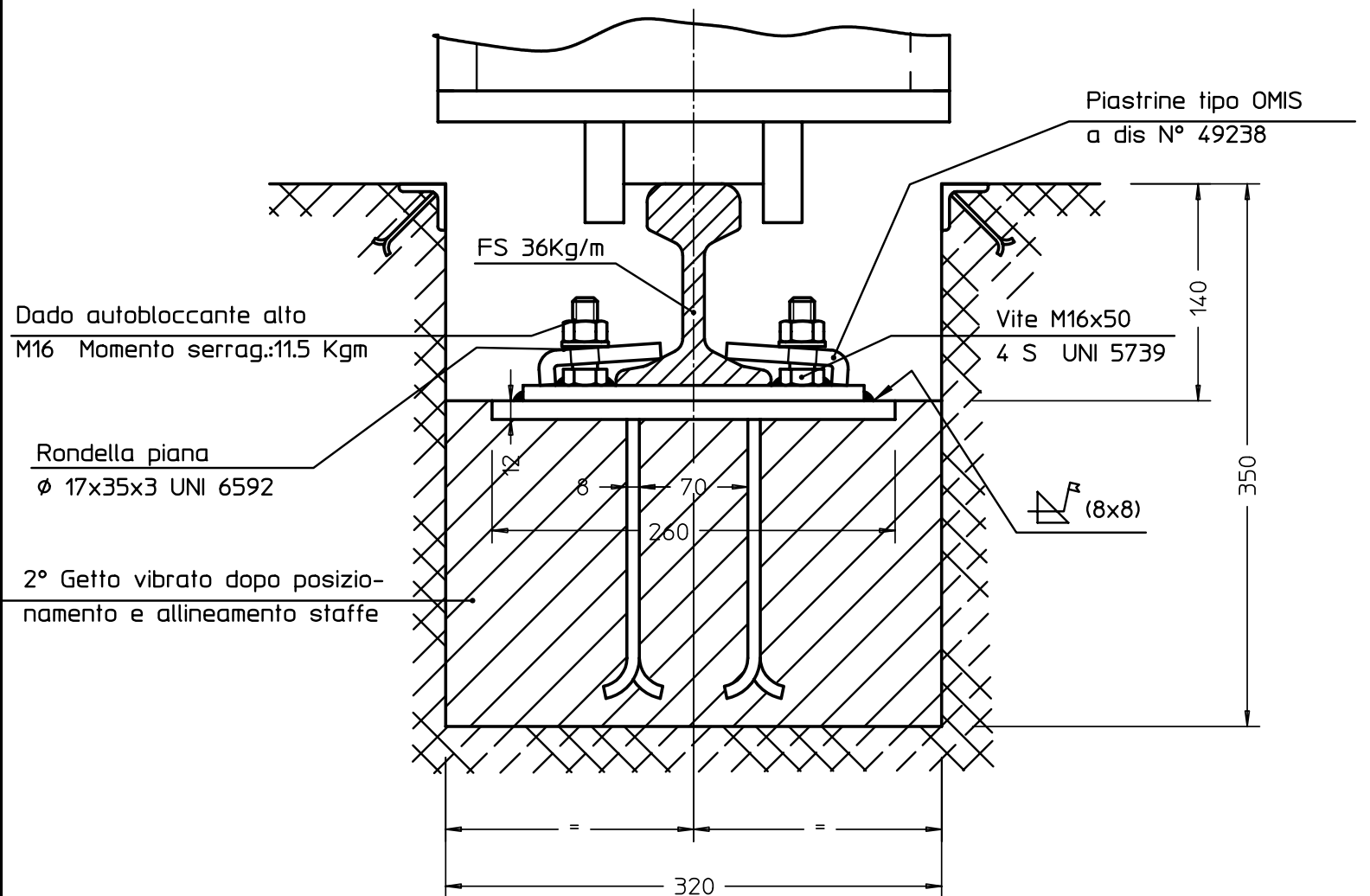
Sost. dal N.

Data 26/10/09

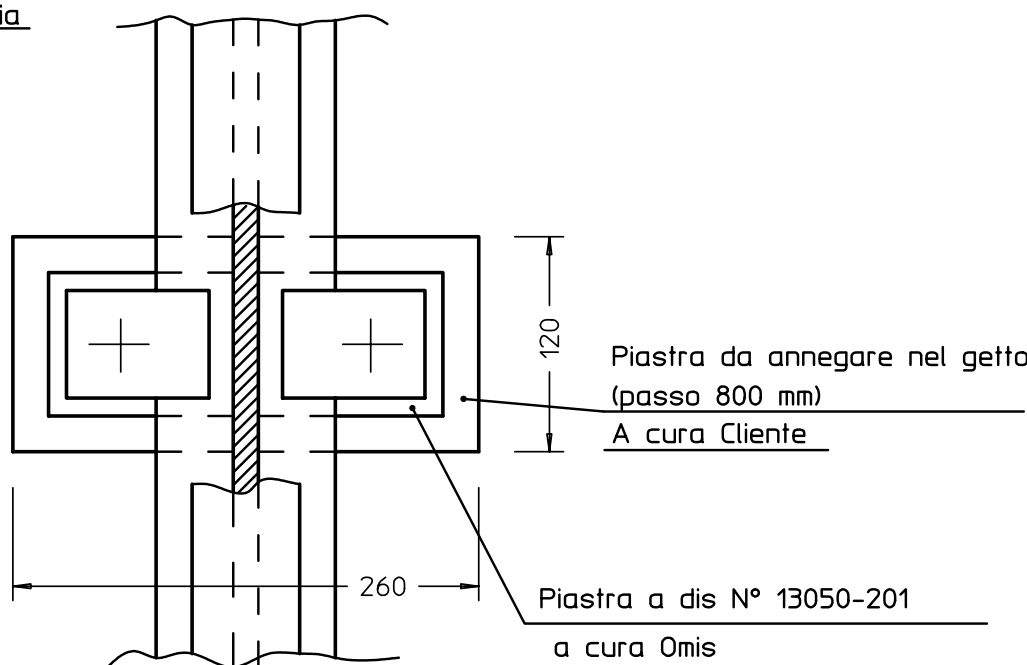
Dir. CAD

Oper.

Verif. Marcon Giuseppe



Particolare staffa intermedia



**OMIS**

Cliente

Installazione

Scala

Data 23/10/2007

N.F.

rotai Vignole

N° Disegno: 36kg-m\_infossata

Rifer.

da 36 kg/m

Sost. il N.

infossata

Sost. dal N.

SANDRIGO (Vicenza)